



Motorola Moto G4 Play Screen Replacement

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 **TOOLS:**

- **Phillips #00 Screwdriver** (1)
- **Spudger** (1)
- **Tweezers** (1)

Step 1 — Remove back plate



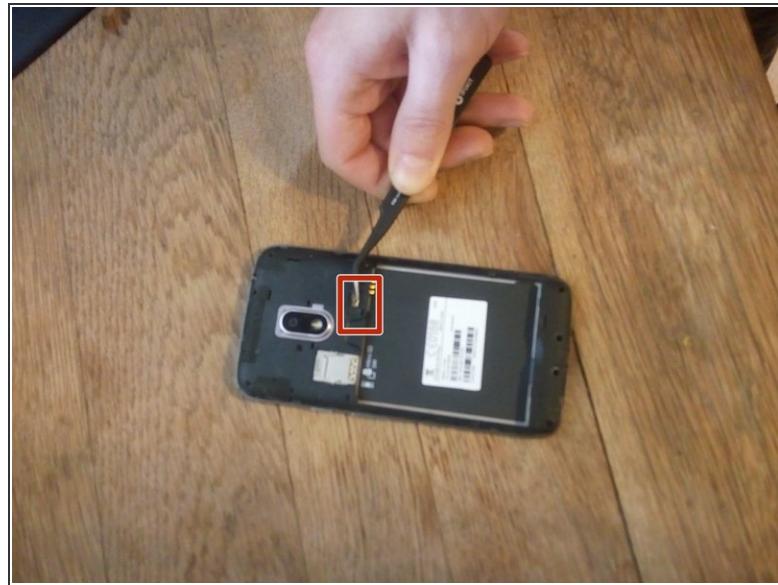
- Remove back plate starting with this tab

Step 2



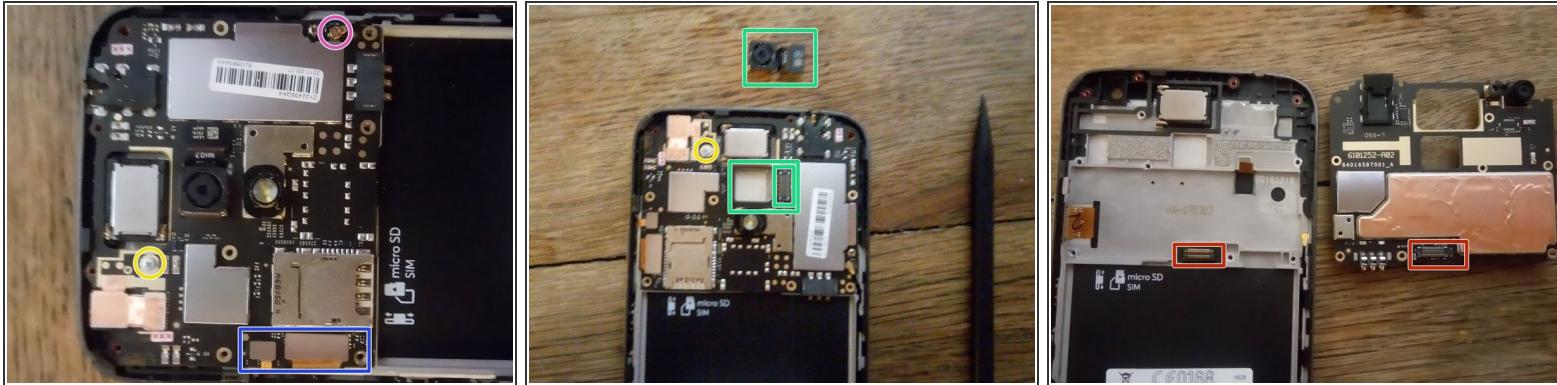
- remove battery
- remove SD card and sim card

Step 3 — remove screws and inner back plate



- remove 16 phillips 00 screws
- don't forget this one hiding underneath this sticker
- no screw here
- remove the inner back plate

Step 4 — Remove the motherboard



- disconnect antenna cable from motherboard with a spudger.
- disconnect screen and digitiser cables with a spudger.
- remove rear facing camera with a spudger
- remove phillips 00 screw
- Remove motherboard. this cable is still connected, you must disconnect it as you remove the motherboard.

! There is a cable attached to the bottom of the motherboard, be careful when removing it

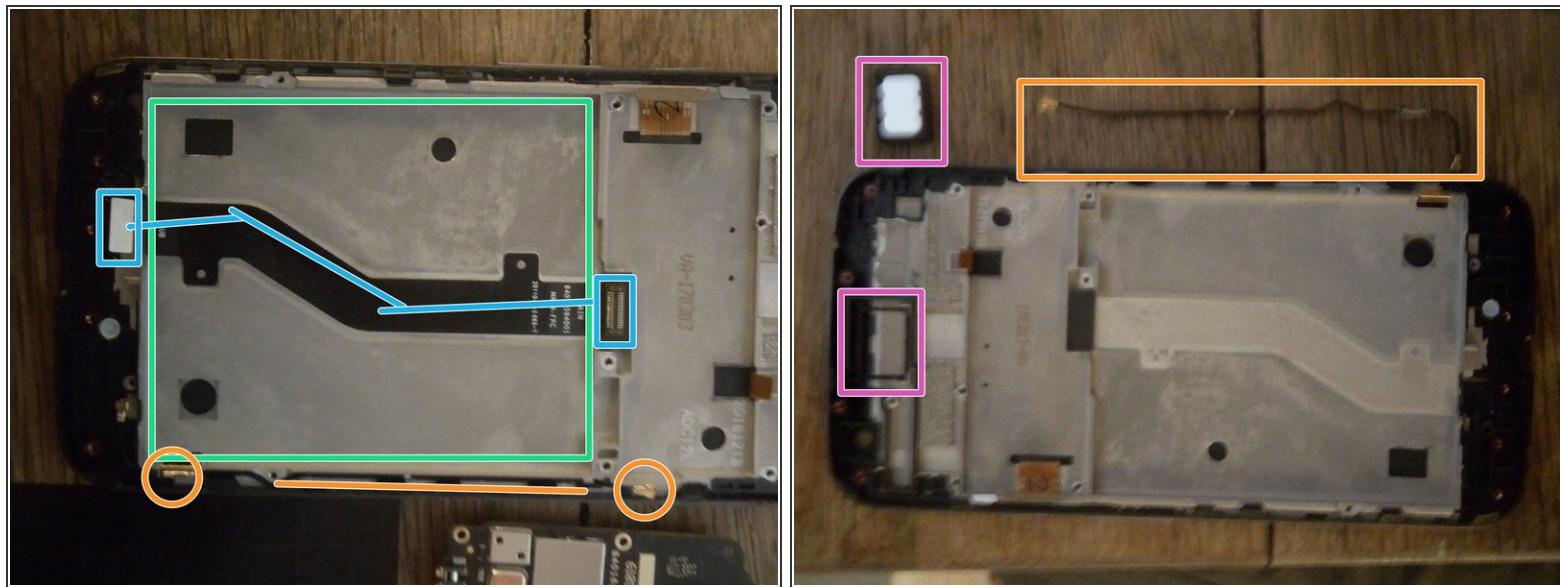
Step 5 — Remove USB accessory board



- disconnect antenna and data cable
- remove philips 00 screws
- Remove usb board and vibrator together.

! vibrator is attached to usb board from the bottom, be careful and remove them together to prevent damage.

Step 6 — Remove remaining components from screen assembly



- Peel off black sticker under battery compartment.
- peel off data cable
- remove antenna wire
- remove speaker

To reassemble your device, follow these instructions in reverse order.